

**Indexable insert for turning VBMT 160404, for finish machining, Grade: HBT020****Order data**

Order number	261188 HBT020
GTIN	4062406257590
Item class	22D

Technical description

ISO code indexable insert	VBMT 160404
Tool material	Carbide
Finishing/roughing assignment	Finishing
Chip breaker	PF
Grade	HBT020
Coating	TiCN
Feed f	0.1 - 0.3 mm/rev.
Corner radius	0.4 mm
Number of changes/inserts	2
Main application	P

Cutting speed v_c main application	120 - 330 m/min
Cutting conditions	slightly interrupted
Cutting depth a_p	0.4 - 1.5 mm
Type of product	Indexable insert for turning